

# CERTIFICATE

**Welding of railway vehicles and components according to:  
EN 15085-2**

This Certificate is issued to: **O.M.E.R. Officine Meccaniche Russello S.p.A.**  
**Via Angelo Russello, 1 - Z.I. ASI**  
**90044 Carini**  
**Italy**

Is qualified to perform welding work within the range of certification of

**Certification Level CL1 according to EN 15085:2020 Part 2 in the field of activity D, P  
(Design, Production)**

**Scope:** Design and new manufacture of welding structures for Railway Stock.

**Welding processes and base material groups:**

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	21, 22, 23.1	t = 1 - 6 mm	BW
	21, 22, 23.1	t = 1.5 - 6 mm	FW
	22, 23.1	t = 3 - 20 mm	FW
135	1	t = 3 - 10 mm	BW (up to 355 MPa)
	8.1	t = 3 - 10 mm	FW, manually, ReH 500 MPa
	8.1	t = 1 - 2 mm	BW sl
	8.1	t = 1 - 3 mm	FW sl
141	1.2	t = 3 - 6 mm	FW, manually
	1.2	t = 3 - 6.5 mm	BW, manually
	2.2	t = 3 - 10 mm	BW, manually, ReH 500 MPa
	8/8.1	t = 3 - 10 mm	BW
	2.2	t = 4 - 10 mm	FW, manually, ReH 500 MPa
	21, 22, 23.1	t = 1 - 6 mm	BW
	21, 22, 23.1	t = 1.5 - 6 mm	FW
	23.1/22.3	t = 3 - 20 mm	BW
	7.3/8.1	-	FW Specific procedure acc. to EN 15613
	8/8.1	t = 4 - 9.6 mm	FW

**Responsible welding coordinator (RWC):** Vincenzo Calunniato, Level A (IWE/IT 12024A) Born: 1982

**Deputy welding coordinator (DWC):** Angelo Votano, Level A (IWT/IT 30046) (External) Born: 1950

**Other deputies:** Marco Durante, Level C. Born: 1977

**Comments:** see annex.

**Certificate No:** LRE/15085/CL1/032/18/2

**Valid:** from 22 November 2021 to 21 November 2024

**Issued on:** 22 November 2021

**Auditor:** Juan Antonio Pozo

**IWE number:** ES-797



José Rivero  
Madrid Office  
Lloyd's Register España SA

LR031.1.2016.06

José Rivero

Managing Director of Lloyd's Register España, S.A.

General regulations (see annex)

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**Annex certificate No:** LRE/15085/CL1/032/18/2

**Comments:**

This Certificate is subject to monitoring of compliance by Lloyd's Register España SA as required by the standard EN15085-2: 2020.

Performance class limited to CPC2.

Small manufacturer in accordance to EN15085-2 Annex C, in both locations.

**Further workshops:**

Additional site, Via Don Luigi Sturzo, snc, 90044 Carini, IT

**General regulations**

According to EN 15085-2

**Revocation of the Certificate**

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

**Distribution list:**

1. Applicant (original- Email)